

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013  
issued a

# CERTIFICATE

No. C1-110/2426 R5

for the welding process according to EN 15085-2  
for company

## CHARVÁT CTS a.s.

Poděbrady - Okřínek 53, PSČ 29001

ID: 282 07 505

The company has demonstrated compliance with the standard  
**EN 15085-2:2020+A1:2023**

Classification level: CL 2

Type of activity: D, P

An integral part of the certificate is Appendix No. 1

Certification validity: from 19.12.2024 until 18.12.2027

Place and date of issue: Prague, 19.12.2024



  
Dipl.-Ing. František Zakhar  
Head of certification body

The result of the certification concerns only the subject of the assessment, with the application of the certification scheme NKV-CS-001.  
The validity of the certificate is subject to regular surveillance.  
This document replaces the issue dated of 14.12.2022 and may be reproduced only in its entirety.

Appendix No. 1 to Certificate No. C1-110/2426 R5

1.	Type / Product type:	Railway vehicles and their components		
2.	Product standards:	EN 15085 part 1 – 6		
3.	Classification level	Type of activity	Type of welded components	Location of activity
	CL 2	D	Calculation, design and documentation for the production and maintenance of welded RWV and components.	Poděbrady - Okřínek 53, PSČ 29001
	CL 2	P	Manufacturing, modification and testing of welded RWV and components, including replacement parts.	Poděbrady - Okřínek 53, PSČ 29001
4.	Welding coordination personnel			
	Name	Birthdate	Qualification/ Diploma	Function / level of knowledges acc. to EN 15085-2:2020 art. 5.3.1
	Miloslava Suchánková	01.01.1970	IWT/CZ 04022	Responsible welding coordinator / B
	Jan Loubek	06.12.1974	IWS/CZ 12010	Deputy of welding coordinator / B
5.	Scope of the certificate			
	acc. to documented WPQR and welders/operators certificates with the test acc. to EN ISO 9606 part 1 and 2/EN ISO 14732			
	Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions: range of thicknesses t and diameters D /mm/	Type of weld and remarks
	131	22	t 3 – 8	BW, FW
135	1.2	2	t 2 – 20	BW
			t ≥ 2	FW
	3	t 3 – 20	BW	
		t ≥ 3	FW	
	8.1	t 3 – 20	BW	
		t ≥ 5	FW	
		t 1,2 – 12	BW, FW	

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